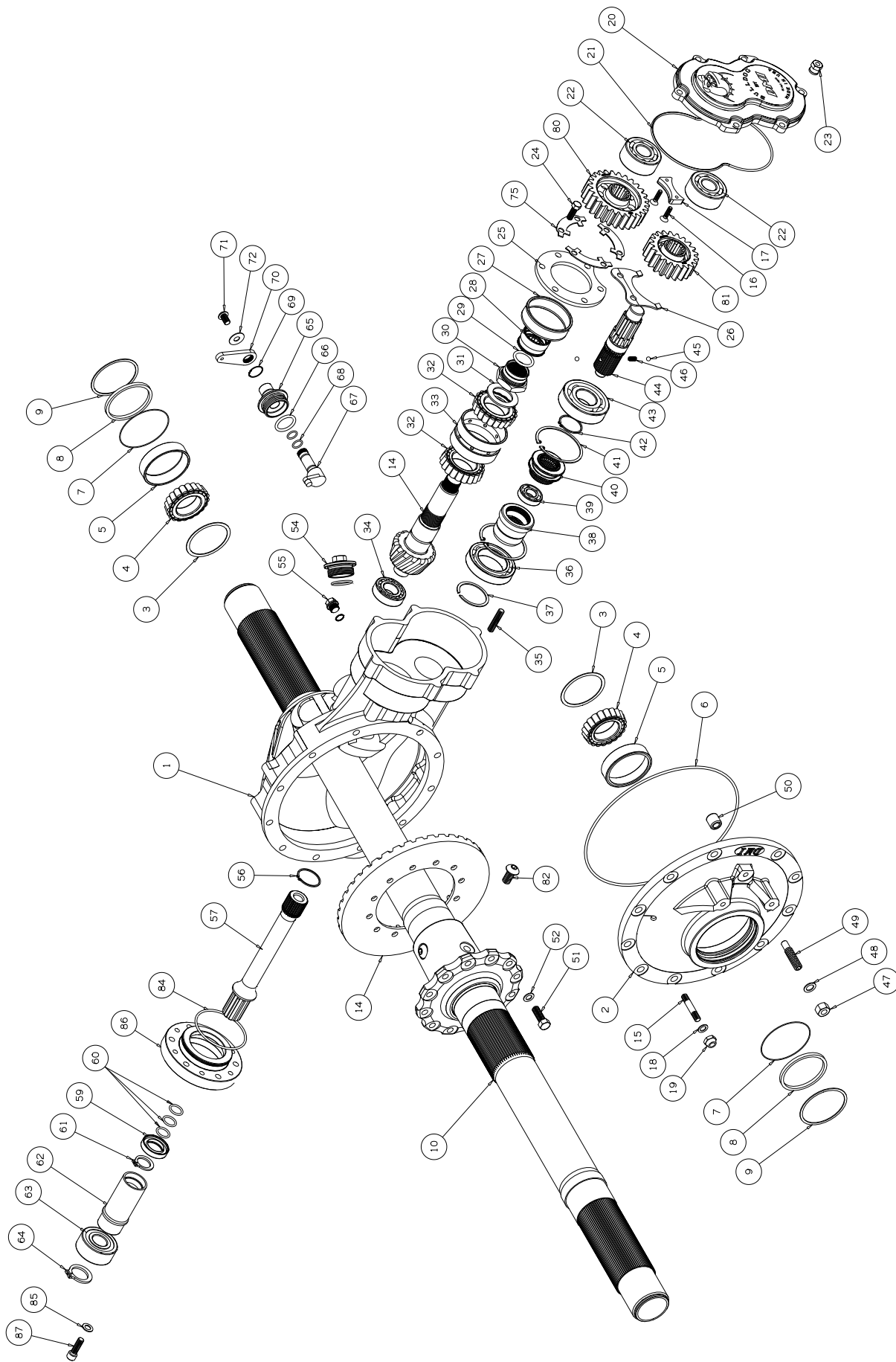


# XR-2 EXPLODED VIEW



INDEX #	DESCRIPTION	PART #	QUANTITY	INDEX #	DESCRIPTION	PART #	QUANTITY
1	XR-2 MAGNESIUM REAR CENTER SECTION	RRC-1006	1	41	HOUSING BORE SNAP RING	RRC-1520	2
2	XR-2 MAGNESIUM SIDE BELL W/ BRAKE MOUNT	RRC-1101	1	42	STUB SHAFT SNAP RING	RRC-1620	1
3	REAR AXLE SHIM KIT 2-.075 3EA - .010, .012, .015, .020	RRC-1229	1	43	STUB SHAFT BEARING	RRC-1625	1
4	AXLE BEARING	RRC-1210	2	44	LOWER STUB SHAFT	RRC-1615	1
5	AXLE BEARING RACE	RRC-1215	2	45	DETENT BALL	RRC-1610	2
6	SIDE BELL O-RING	RRC-1105	1	46	DETENT SPRING	RRC-1605	1
7	AXLE O-RING	RRC-1220	2	47	BACK STOP ALUMINUM NUT	RRC-1150	1
8	AXLE SEAL	RRC-1217	2	48	BACK STOP WASHER	RRC-1145	1
9	AXLE SEAL SPIRAL LOCK	RRC-1225	2	49	BACK STOP SET SCREW	RRC-1140	1
10*	ALUMINUM AXLE 1.875" I.D. LONG SPLINES W/ SPOOL	RRC-1208	1	50	RING GEAR BACK STOP	RRC-1135	1
14	4.12 RING & PINION	RRC-1300	1	51	RING GEAR BOLT	RRC-1301	12
15	SIDE BELL STUD	RRC-1110	11	52	RING BOLT WASHER	RRC-1302	12
16	BOLTS FOR GEAR COVER BEARING RETAINER	RRC-1391	2	54	LARGE INSPECTION PLUG	RRC-1010	1
17*	GEAR COVER BEARING RETAINER	RRC-1390	1	54A	LARGE INSPECTION PLUG O-RING	RRC-1015	1
18	SIDE BELL WASHER	RRC-1130	11	55	FILL LEVEL PLUG	RRC-1016	1
19	SIDE BELL LOCKNUT	RRC-1120	11	55A	FILL LEVEL PLUG O-RING	RRC-1017	1
20	BILLET ALUMINUM REAR COVER - NO BEARINGS - GOLD	RRC-1387G	1	56	LOWER SHAFT SNAP RING	RRC-1440	1
21	SILICONE SEALING RING FOR GEAR COVER	RRC-1345	1	57	INTERNAL 10-10 LOWER SHAFT	RRC-1430	1
22	REAR COVER BEARING	RRC-1350	2	59	INTERNAL 10-10 SEAL	RRC-1415	1
23	REAR COVER HIGH NUT - BLACK	RRC-1361	6	60	LOWER SHAFT O-RING	RRC-1435	3
24	PINION RETAINER BOLT	RRC-1335	6	61	10-10 INTERNAL SNAP RING	RRC-1425	1
25	PINION RETAINER FLANGE	RRC-1320	1	62	INTERNAL 10-10 COUPLER	RRC-1400	1
26	STUB SHAFT BEARING RETAINER	RRC-1325	1	63*	INTERNAL 10-10 FRONT BEARING	RRC-1410	1
27	PINION BEARING SPACER	RRC-1315	1	64	10-10 EXTERNAL SNAP RING	RRC-1405	1
28	POSH-LOCK RETAINER	RRC-1366	1	65	THREADED SHIFTER HOUSING	RRC-1701	1
29	POSH-LOCK O-RING	RRC-1367	1	66	O-RING FOR THREADED SHIFTER HOUSING	RRC-1707	1
30	POSH-LOCK NUT - RH	RRC-1369	1	67	SHIFTER SHAFT	RRC-1710	1
31	PINION WASHER	RRC-1368	1	68	SHIFTER SHAFT O-RING	RRC-1715	2
32	BIG PINION BEARING - TIMKEN	RRC-1311	2	69	SHIFTER SHAFT SNAP RING	RRC-1720	1
33*	BIG PINION BEARING RACE	RRC-1312	1	70	SHIFTER ARM	RRC-1725	1
34	SMALL PINION BEARING	RRC-1310	1	71	BOLT FOR SHIFTER ARM	RRC-1730	1
35	REAR COVER STUD	RRC-1355	6	72	AN WASHER FOR SHIFTER ARM	RRC-1735	1
36	O.D. SHIFTER BEARING	RRC-1605	1	75	2 BOLT LOCKING TAB	RRC-1330	3
37	O.D. SHIFTER COUPLER SNAP RING	RRC-1515	1	84	SILICONE O-RING FOR XR-2 SNOOT SPACER	RRC-1009	1
38	FEMALE SPLINED SHIFTER COUPLER	RRC-1500	1	85	WASHER FOR ALUMINUM SNOOT SPACER	RRC-1008A	6
39	I.D. SHIFTER BEARING	RRC-1510	1	86	XR-2 ALUMINUM SNOOT SPACER	RRC-1008	1
40	MALE SPLINED SHIFTER COUPLER	RRC-1600	1	87	BOLT FOR XR-2 SNOOT SPACER TO CENTER SECTION	RRC-1008B	6

\* Part Numbers may vary due to options