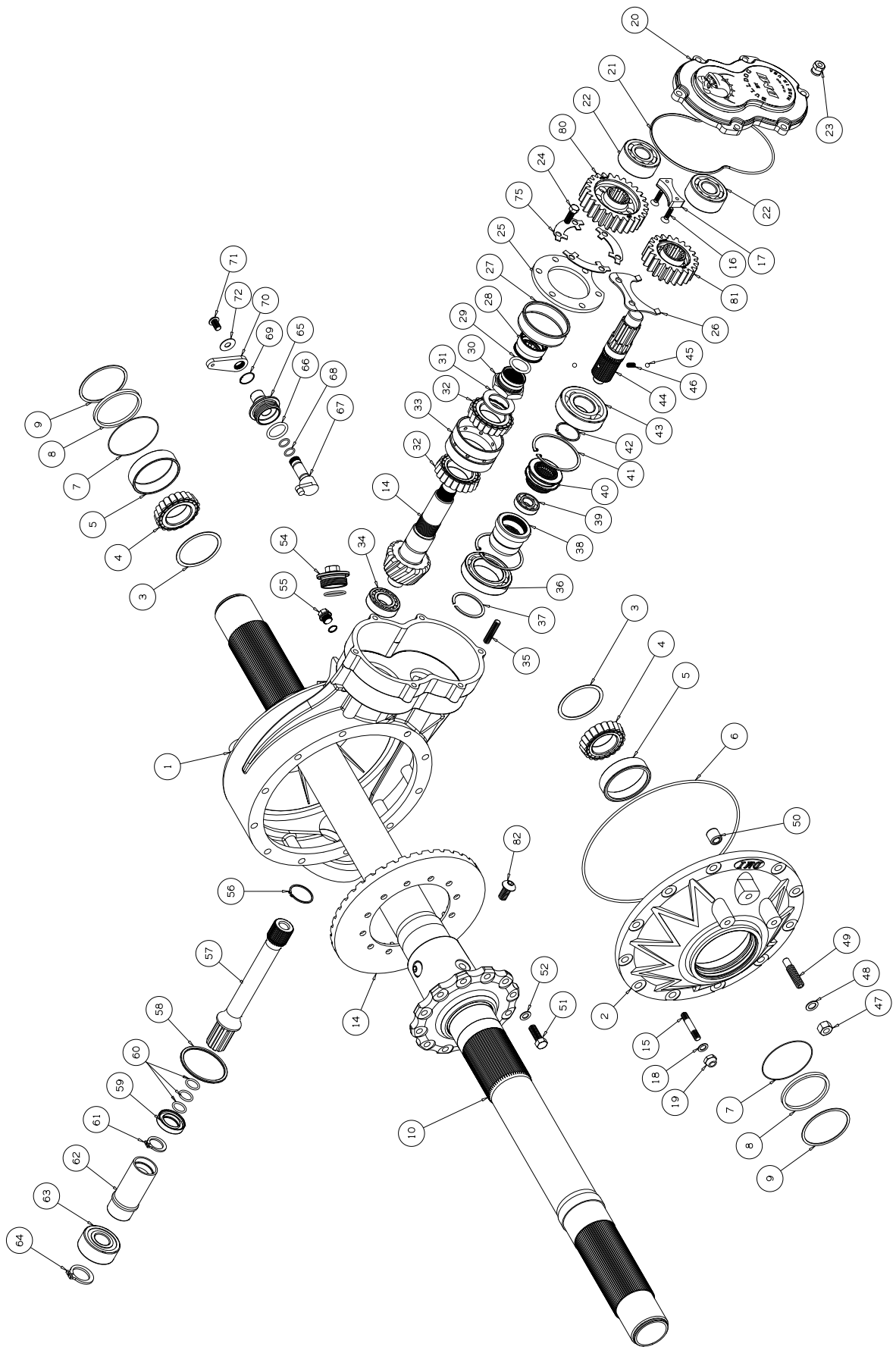


XR-1 EXPLODED VIEW



INDEX #	DESCRIPTION	PART #	QUANTITY	INDEX #	DESCRIPTION	PART #	QUANTITY
1	XR-1 MAGNESIUM REAR CENTER SECTION	RRC-1005	1	39	I.D. SHIFTER BEARING	RRC-1510	1
2	XR-1 MAGNESIUM SIDE BELL W/ BRAKE MOUNT	RRC-1100	1	40	MALE SPLINED SHIFTER COUPLER	RRC-1600	1
3	REAR AXLE SHIM KIT 2-.075 3EA - .010, .012, .015, .020	RRC-1229	1	41	HOUSING BORE SNAP RING	RRC-1520	2
4	AXLE BEARING	RRC-1210	2	42	STUB SHAFT SNAP RING	RRC-1620	1
5	AXLE BEARING RACE	RRC-1215	2	43	STUB SHAFT BEARING	RRC-1625	1
6	SIDE BELL O-RING	RRC-1105	1	44	LOWER STUB SHAFT	RRC-1615	1
7	AXLE O-RING	RRC-1220	2	45	DETENT BALL	RRC-1610	2
8	AXLE SEAL	RRC-1217	2	46	DETENT SPRING	RRC-1605	1
9	AXLE SEAL SPIRAL LOCK	RRC-1225	2	47	BACK STOP ALUMINUM NUT	RRC-1150	1
10*	ALUMINUM AXLE 1.875" I.D. LONG SPLINES W/ SPOOL	RRC-1205	1	48	BACK STOP WASHER	RRC-1145	1
14	4.12 RING & PINION	RRC-1300	1	49	BACK STOP SET SCREW	RRC-1140	1
15	SIDE BELL STUD	RRC-1110	9	50	RING GEAR BACK STOP	RRC-1135	1
15	SHORT SIDED BELL STUD	RRC-1109	2	51	RING GEAR BOLT	RRC-1301	12
16	BOLTS FOR GEAR COVER BEARING RETAINER	RRC-1391	2	52	RING BOLT WASHER	RRC-1302	12
17	GEAR COVER BEARING RETAINER	RRC-1390	1	54	LARGE INSPECTION PLUG	RRC-1010	1
18	SIDE BELL WASHER	RRC-1130	11	54A	LARGE INSPECTION PLUG O-RING	RRC-1015	1
19	SIDE BELL LOCKNUT	RRC-1120	11	55	FILL LEVEL PLUG	RRC-1016	1
20	BILLET ALUMINUM REAR COVER - NO BEARINGS - GOLD	RRC-1387G	1	55A	FILL LEVEL PLUG O-RING	RRC-1017	1
21	SILICONE SEALING RING FOR GEAR COVER	RRC-1345	1	56	LOWER SHAFT SNAP RING	RRC-1440	1
22	REAR COVER BEARING	RRC-1350	2	57	INTERNAL 10-10 LOWER SHAFT	RRC-1430	1
23	REAR COVER HIGH NUT - BLACK	RRC-1361	6	58	SNOUT BEARING SPACER	RRC-1420	1
24	PINION RETAINER BOLT	RRC-1335	6	59	INTERNAL 10-10 SEAL	RRC-1415	1
25	PINION RETAINER FLANGE	RRC-1320	1	60	LOWER SHAFT O-RING	RRC-1435	3
26	STUB SHAFT BEARING RETAINER	RRC-1325	1	61	10-10 INTERNAL SNAP RING	RRC-1425	1
27	PINION BEARING SPACER	RRC-1315	1	62	INTERNAL 10-10 COUPLER	RRC-1400	1
28	POSI-LOCK RETAINER	RRC-1366	1	63	INTERNAL 10-10 FRONT BEARING	RRC-1410	1
29	POSI-LOCK O-RING	RRC-1367	1	64	10-10 EXTERNAL SNAP RING	RRC-1405	1
30	POSI-LOCK NUT - RH	RRC-1369	1	65	THREADED SHIFTER HOUSING	RRC-1701	1
31	PINION WASHER	RRC-1368	1	66	O-RING FOR THREADED SHIFTER HOUSING	RRC-1707	1
32	BIG PINION BEARING - TIMKEN	RRC-1311	2	67	SHIFTER SHAFT	RRC-1710	1
33*	BIG PINION BEARING RACE	RRC-1312	1	68	SHIFTER SHAFT O-RING	RRC-1715	2
34	SMALL PINION BEARING	RRC-1310	1	69	SHIFTER SHAFT SNAP RING	RRC-1720	1
35	REAR COVER STUD	RRC-1355	6	70	SHIFTER ARM	RRC-1725	1
36	O.D. SHIFTER BEARING	RRC-1505	1	71	BOLT FOR SHIFTER ARM	RRC-1730	1
37	O.D. SHIFTER COUPLER SNAP RING	RRC-1515	1	72	WASHER FOR SHIFTER ARM	RRC-1735	1
38	FEMALE SPLINED SHIFTER COUPLER	RRC-1500	1	75	2 BOLT LOCKING TAB	RRC-1330	3

* Part Numbers may vary due to options